

Aisin Seiki AS66RC, AS69RC

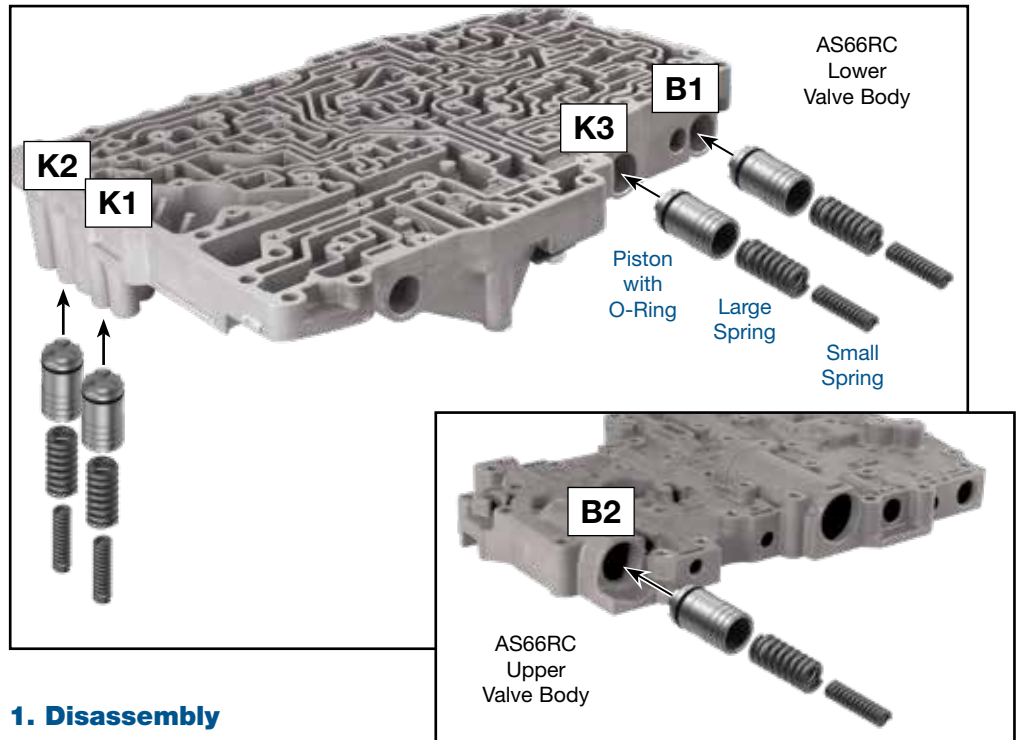
B1, B2, K1, K2, K3 Accumulator Piston Kit

Part No.

122740-13K

- Piston
 - O-Ring
 - Spring
 - Spring
- Large
Small

NOTE: Fits any of five locations.



1. Disassembly

For B1, B2 and K3 Pistons

- a. Remove OE retainer. Save retainer for reuse.
- b. Remove and discard OE piston and spring.

For K1 and K2 Pistons

- a. Remove bolts, plate and springs. Save bolts and plate for reuse.
- b. Remove and discard OE piston and spring.

2. Installation & Assembly

- a. Ensure bore is clean and free of debris.
- b. Install O-ring into groove of Sonnax piston.
- c. Lubricate O-ringed piston with Sonnax Slippery Stick **O-LUBE**. Roll on the bench to size O-ring into groove.
- d. Install piston, O-ringed end first into bore. Take care when pressing past exhaust channels not to damage O-ring.
- e. Install Sonnax springs, nested together inside piston.

For B1, B2 and K3 Pistons

- f. Secure components in bore with OE plate.

For K1 and K2 Pistons

- f. Secure components in bore with OE retainer.

3. Final Testing

For B1, B2 and K3 Pistons

Vacuum testing for K1, K2, K3 locations holds minimum of 20 in-Hg (Figure 1).

For K1 and K2 Pistons

Vacuum testing for B1, B2 locations holds minimum of 18 in-Hg (Figure 1 & 2).

NOTE: Wear level in adjacent valves for B1 and B2 pistons may affect vacuum readings.

