

## Accumulator Cover Plate Kit



Part No.

**44892-01K**

- Accumulator Plate
- Accumulator Shim
- Screws (6)
- Washers (6)

Patent No. 7,886,416

## Thread Tap

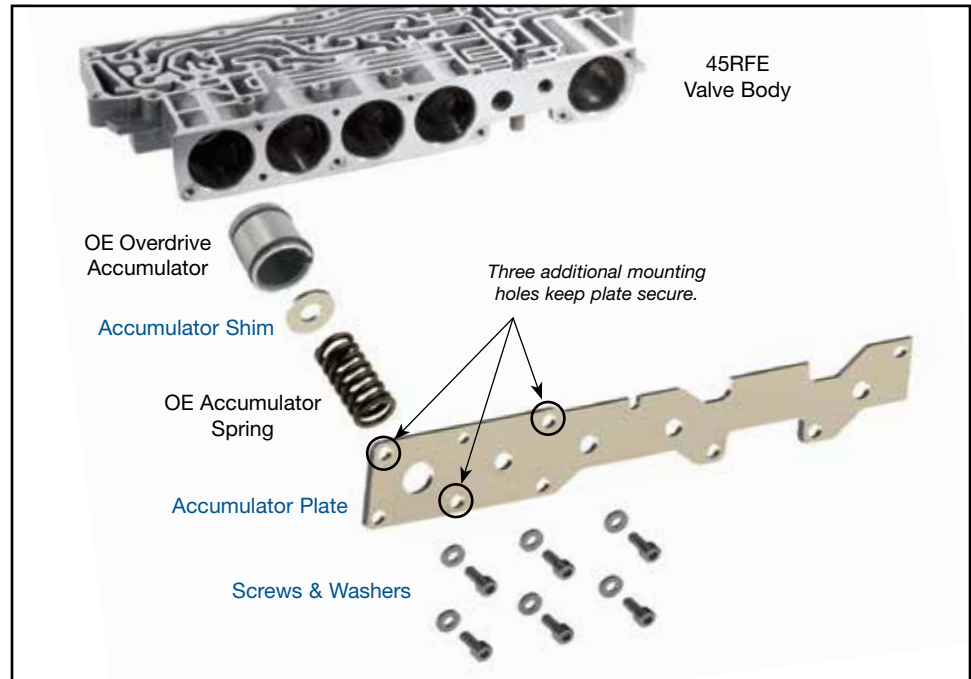
Part No.

**44892-TL**

**NOTE:** Sonnax thread tap is required to meet Sonnax recommended torque specifications.

Its also suggested that the solenoid switch valve plugs be inspected or replaced with Sonnax **92835-02K** (OE sized) or **92835-18K** (oversized).

## Chrysler 45RFE, 545RFE, 65RFE, 66RFE, 68RFE



### 1. Drill Plate

Using the new Sonnax accumulator cover plate as a template, drill and tap three additional holes into the valve body using No. 19 (.166" diameter) drill and the Sonnax **44892-TL** tap.

### 2. Installation & Assembly

- Place Sonnax shim between OE overdrive accumulator piston and spring.
- Install the Sonnax accumulator plate with six Sonnax screws and washers around the OD/UD accumulators. Reuse OE screws in other locations. Coat threads with thread locking compound.
- Torque six Sonnax screws to 70 in-lb. Torque four OE screws to 40 in-lb. See below for locations and identification.

