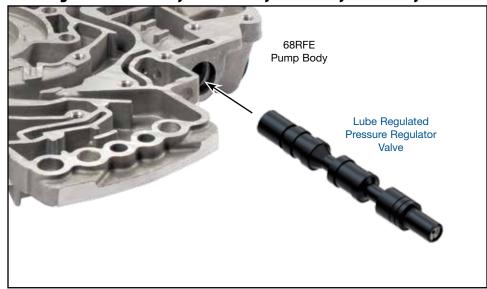
Instructions

# **Lube Regulated Pressure Regulator Valve**

## Part No. 44912-17K

Patent Pending

### Chrysler 45RFE, 545RFE, 65RFE, 66RFE, 68RFE



NOTE! Check casting wall at the pressure regulator valve between the line and lube/converter circuits. If a hole has been drilled in this wall, it must be plugged shut to receive full benefits from this valve.

#### 1. Valve Body Inspection

If a line-to-lube hole has been drilled in the pressure regulator valve circuit, it should be plugged to reduce converter drainback.

#### 2. Disassembly

- a. Remove OE retaining clip and spring, save for reuse.
- b. Remove and discard OE pressure regulator valve.

#### 3. Installation & Assembly

- a. Ensure all debris has been removed from valve bore and body.
- b. Install Sonnax pressure regulator valve.
- c. Reinstall OE spring and retaining clip.

#### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 15 and 18 in-Hg.

