

Oversized TCC Regulator Valve Kit



Part No.

92835-25K

- Spring
- Valve

NOTE: Fits '19-later units.

Tool Kits



Part No.

F-92835-TL25

- Reamer
- Reamer Jig
- Guide Pin

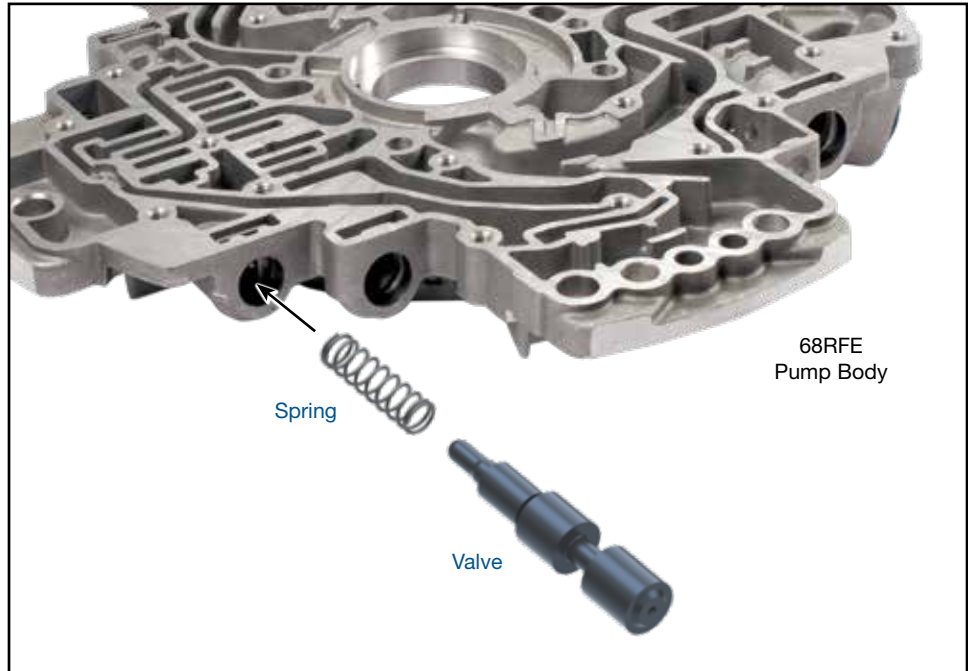
NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the **VB-FIX**, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

NOTE: It is recommended to place a 1/2" plate between the **VB-FIX** plate and the valve body prior to clamping. This will help center the bore to the center of the **VB-FIX** and aid during the alignment process.

Part No.

F-44912-TL12

- Reamer 1
- Reamer 2
- Reamer Jig
- Reamer Stop
- Guide Pin



68RFE
Pump Body

1. Disassembly

- Remove and set aside OE retaining clip.
- Remove and set aside OE end plug.
- Remove and discard OE TCC regulator valve and spring.

2. Bore Reaming

Ream TCC regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-92835-TL25** or **F-44912-TL12** and **VB-FIX** are required for this operation.

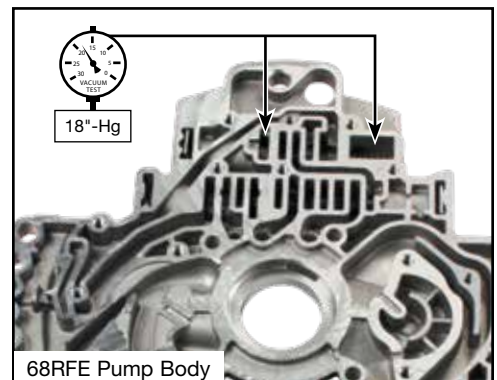
NOTE: All components of **F-92835-TL25** are also included in **F-44912-TL12** which has additional components. If you already have purchased **F-44912-TL12**, you do not need to purchase **F-92835-TL25**. If using **F-44912-TL12**, use reamer **F-44912-RM13**. Reamer **F-44912-RM12** and the reamer stop are not used.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and pump.
- Install Sonnax spring and Sonnax TCC regulator valve.
- Reinstall OE end plug and retaining clip.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.



68RFE Pump Body